## ' Amendments to the Claims

- 1 (currently amended). A method for making an impregnated textile synthetic leather, the method comprising:
- (a) impregnating a non-woven or woven textile with a <u>an externally stabilized</u> polyurethane dispersion comprised of a nonionizable polyurethane and an external stabilizing surfactant, wherein the nonionizable polyurethane substantially fails to have ionic or nonionic hydrophilic pendant groups, and the polyurethane dispersion is not mixed with another dispersion or emulsion; and
- (b) exposing the impregnated textile to water containing a coagulant for a coagulation time sufficient to coagulate the dispersion

wherein the coagulant is a multivalent cation neutral salt.

- 2 (original). The method of Claim 1, wherein the method is carried out in an environment containing less than about 2000 parts per million by weight of an organic solvent.
- 3 (original). The method of Claim 1, wherein the method is carried out essentially free of an organic solvent.
- 4 (cancelled).
- 5 (previously presented). The method of Claim 1, wherein the coagulant is an alkaline earth cation salt.
- 6 (original). The method of Claim 5, wherein the coagulant is calcium nitrate, magnesium nitrate, strontium nitrate and barium nitrate or mixture thereof.
- 7 (canceled).
- 8 (previously presented). The method of Claim 1, wherein the coagulation time is at most 2 minutes.
- 9 (previously presented). The method of Claim 8, wherein the coagulation time is at most 1 minute.

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10 (previously presented). The method of Claim 9, wherein the coagulation time is at most 30 seconds.

11 (original). The method of Claim 1, further comprising leaching the impregnated textile after step (b) by exposing the impregnated textile to water.

12 (currently amended). The method of Claim 1, wherein the polyurethane dispersion of the nonionizable polyurethane contains a thickener.

13 (original). The method of Claim 12 wherein the thickener is water soluble thickener that is not ionizable.

14 (original). The method of Claim 13 wherein the thickener is a methylcellulose ether.

15 (original). The method of Claim 1 further comprising applying a frothed polymeric dispersion after step (b) to form a synthetic leather having a poromeric layer thereon.

16 (original). The method of Claim 15 wherein the frothed polymeric dispersion is an aqueous externally stabilized polyurethane dispersion.

17 (original). The method of Claim 16 wherein the poromeric layer is heated sufficiently to dry and cure the poromeric layer and then is leached in water.

18-43 (canceled).